

Parylene: Solutions for the Medical Industry

For applications that require a protective conformal coating that's bio-medically compatible and conforms to USP Class VI and ISO 10993 standards, Parylene provides the answer. This unique coating is transparent and pin-hole free, with a thickness that is both critically controlled and extremely consistent.

It offers a level of protection for critical devices unequaled by other coating alternatives. Parylene is biocompatible, pinhole-free, extremely thin, and protects against the effects of fluids and solvents. The benefits of Parylene are clear:

- **Biocompatible, biologically stable and chemically inert**
- **Non-toxic**
- **Impervious to sterilization by E-beam, gamma ray, EtO, autoclave**
- **Conforms precisely to contours**
- **Excellent dry film lubricity**
- **Protects against chemicals, moisture and bodily fluids**
- **Ultra-thin with deep crevice penetration**
- **Excellent dielectric properties**
- **Adds minimal weight and volume**



Implants

Parylene provides an ideal coating for coronary stents, pacemakers, defibrillators and many other implantable medical devices. It protects the device as well as provides a surface suitable for tissue contact.



Elastomers

Catheters, medical seals and similar products utilizing medical grade silicone or rubber require high flexibility, low friction coatings that resist contaminants and discoloration. Parylene, by Curtiss-Wright Surface Technologies answers those challenges.



Medical Electronics

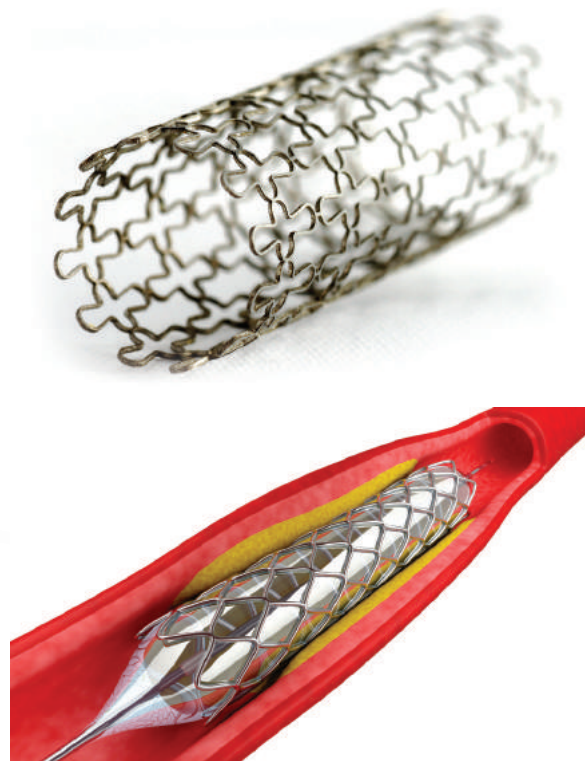
Electronic devices require protection from moisture, body fluids and gases which will cause premature and critical use device failure. Parylene has proven to protect devices from the body and the body from the device.



Medical Wire

Parylene offers significant advantages for coating mandrels and stylets. Its low coefficient of friction enhances the reusability of mandrels. In conjunction with its dry film lubricity and bio-stable / bio-inert characteristics, Parylene provides an ideal coating for stylets, such as extensively applied to vascular therapy devices including:

- Stents
- Stent grafts
- Angioplasty catheters
- Guiding catheters
- Guide wires and diagnostic catheters
- Embolic protection
- Atherectomy devices
- Septal defect repair and other occlusion devices



Parylene coating and Dimer testing

Study	Standard	Parylene Type	Result
ASTM Hemolysis Complete (Direct and Indirect)	ISO 10993-4	C & N	Meets Requirements
ISO Partial Thromboplastin Time	ISO 10993-4	C & N	Meets Requirements
ISO Lee & White Clotting Time - Human Blood (Direct)	ISO 10993-4	C & N	Meets Requirements
ISO Lee & White Clotting Time - Human Blood (Indirect)	ISO 10993-4	C & N	Meets Requirements
ISO In Vitro Hemocompatibility (Direct)	ISO 10993-4	C & N	Meets Requirements
ISO In Vitro Hemocompatibility (Indirect)	ISO 10993-4	C & N	Meets Requirements
ISO Cytotoxicity Test - Neutral Red Uptake 4 Concentrations	ISO 10993-5	C & N	Meets Requirements
ISO MEM Elution Cytotoxicity	ISO 10993-5	C & N	Extracts Confirm Suitability
ISO Implant/Muscle/2Weeks	ISO 10993-6	C & N	Classified as Nonirritant
ISO Implant/Muscle/13Weeks	ISO 10993-6	C & N	Classified as Nonirritant
ISO Implant/Muscle/26Weeks	ISO 10993-6	C & N	Classified as Nonirritant
ISO Klingman Maximization/2 Extracts/35 Animals/Concurrent (+) controls	ISO 10993-10	C & N	Meets Requirements
ISO Rabbit Pyrogen-Material Mediated	ISO 10993-11	C & N	Meets Requirements
USP Physiochemical/Plastics	USP	C & N	Meets Criteria
USP Physiochemical Test For Plastics - Non Volatile Residue	USP	C & N	Meets Criteria
USP Class VI Test Parylene C	USP	C	Meets Criteria
USP Class VI Test Parylene N	USP	N	Meets Criteria
RoHS Compliance Parylene Type C	EU	C	Compliant
RoHS Compliance Parylene Type N	EU	N	Compliant
Reach Compliance Testing Per Regulation 1907/2006 Parylene C	ECHA	C	Passes
Reach Compliance Testing Per Regulation 1907/2006 Parylene N	ECHA	N	Passes

Results of these studies are available on request. Additionally, we maintain device and drug master files with the US FDA. These files include the results of biological studies commissioned by CWST and are available for reference by commercial coating service customers.